

**Brochure**  
**2018**



**Impact Windows & Doors**

**ECO**   
**windows systems**  
[www.ecowindowssystem.com](http://www.ecowindowssystem.com)



Eco Window Systems is an independent privately owned Hurricane Impact Resistant Windows Manufacturer based in Miami, Florida. Our strength lies in our employees and their commitment to our company. Our desire to always improve allowed us to succeed. We continue to meet the challenges of the world of manufacturing by being committed to our customers. Currently, our products are sold in Florida and the Caribbean where our reputation continues to grow as a trustworthy and professional company.



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# Series EcoGuard.

single hung window

## IN THIS SERIES

- Aluminum Single Hung Window Series E50
- Aluminum Single Hung Window Series E100
- Aluminum Single Hung Window Series E150

## COLORS

-  White
-  Clear Anodize
-  Bronze

-  hurricane protection
-  UV protection
-  noise reduction
-  insurance
-  energy saving



# E 5 0 . Single Hung Window

## CHARACTERISTICS



equal vent

- Large missile and small missile impact.
- Heavy gauge aluminum T6 alloy profile.
- A windows style that features a vertically sliding.
- 2" frame depth
- Available in a wide range of sizes.
- Bottom sash locks available for egress and handicap requirements.
- Block and tackle balances.
- Standard and custom mounting patterns available.
- Maximum with size: 53 1/8".
- Maximum height size: 63".

## STANDARD HARDWARE

- Sweep Locks
- Double weather stripping
- Block & tackle balance
- Stainless Steel assembly screws
- Extruded Snap-On glazing beads

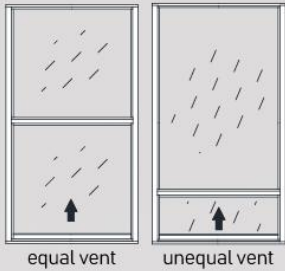
## OPTIONAL

- Extruded double applied 1" colonial mounting
- Egress Sash locks available



# E 1 0 0 . Single Hung Window

## CHARACTERISTICS



equal vent

unequal vent

- Large missile and small missile impact.
- Heavy gauge aluminum T6 alloy profile.
- A classic style windows that features a vertically sliding bottom sash.
- Available in a wide range of styles and sizes.
- Super boost Clash 5 hybrid balance and easy lifting requirements.
- Laminated Impact Resistant glass.
- Standard and custom mounting patterns available.
- Glass orientation: Equal, Pro-view.
- N.F.R.C. Certified ECS-K-2.
- Maximum with size: 53 1/8".
- Maximum height size: 76"

## STANDARD HARDWARE

- Sweep Locks
- Double weather stripping
- Block & tackle balance
- Stainless Steel assembly screws
- Extruded Snap-On glazing beads

## OPTIONAL

- Extruded double applied 1" colonial mounting
- Egress Sash locks available
- Unequal vent.

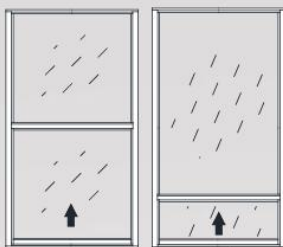
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# E 1 5 0 . Single Hung Window

## CHARACTERISTICS



equal vent

unequal vent

- Certified ECS-K-2
- Maximum width size: 53 1/8"
- Maximum height size: 96"
- Laminated Impact Resistant glass.
- Glass orientation: Equal, Pro-view
- Large missile and small missile impact
- Heavy gauge aluminum T6 alloy profile
- Available in a wide range of styles and sizes.
- Standard and custom mounting patterns available.
- A classic windows that features a vertically sliding bottom sash

## STANDARD HARDWARE

- Sweep Locks
- Double weather stripping
- Block & tackle balance
- Stainless Steel assembly screws
- Extruded Snap-On glazing beads

## OPTIONAL

- Extruded double applied 1" colonial mounting
- Egress Sash locks available
- Unequal vent.

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# Series EcoGuard.

horizontal roller

## IN THIS SERIES

- Aluminum Horizontal Roller Window Series E60
- Aluminum Horizontal Roller Window Series E200
- Aluminum Horizontal Roller Window Series E250

## COLORS

-  White
-  Clear Anodize
-  Bronze

-  hurricane protection
-  UV protection
-  noise reduction
-  insurance
-  energy saving



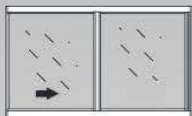


# E 6 0 . Horizontal Roller Window

## CHARACTERISTICS



OX



XO

- N.F.R.C. Certified 9
- Ideal for large openings
- Laminated Impact Resistant glass
- Large missile and small missile impact.
- Heavy gauge aluminum T6 alloy profile.
- Removable operating sash for easy cleaning
- Integral pulls on sash stiles for easy opening
- Standard and custom mounting patterns available
- Maximum available window width is: 33 11/16"
- Maximum available window height is: 63"
- Versatile window with a left or right horizontally rolling sash

## STANDARD HARDWARE

- Sweep Locks
- Double weather stripping
- Stainless Steel assembly screws
- Extruded aluminum Snap-On glazing beads

## OPTIONAL

- Extruded Aluminum double applied 1" colonial mounting
- Laminated Insulating glass available
- Egress Sash locks available
- Equal leg adapter (avoid using wood bucks)
- Unequal Lite (Oriel) configuration

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# E 2 0 0 . Horizontal Roller Window

## CHARACTERISTICS



0X



1/3 - 1/3 - 1/3



1/4 - 1/2 - 1/4

- N.F.R.C. Certified 9
- Ideal for large openings
- Laminated Impact Resistant glass
- Low friction brass tandem rollers
- Large missile and small missile impact
- Heavy gauge aluminum T6 alloy profile
- Removable operating sash for easy cleaning
- Integral pulls on sash stiles for easy opening
- Standard and custom mounting patterns available
- Maximum available window width is: 33 11/16"
- Maximum available window height is: 63"
- Versatile window with a left or right horizontally rolling

## STANDARD HARDWARE

- Sweep Locks
- Double weather stripping
- Stainless Steel assembly screws
- Extruded aluminum Snap-On glazing beads

## OPTIONAL

- Extruded Aluminum double applied 1" colonial mounting
- Laminated Insulating glass available
- Egress Sash locks available

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# E 2 5 0 . Horizontal Roller Window

## CHARACTERISTICS



- Large missile and small missile impact
- Heavy gauge aluminum T6 alloy profile
- Versatile window with a left or right horizontally rolling sash
- Available in a wide range of styles and sizes including XO, OX
- Removable operating sash for easy cleaning
- Low friction brass tandem rollers in a nylon housing for smooth operation
- Integral pulls on sash stiles for easy opening
- Standard and custom mounting patterns available
- Maximum available window width is 33"
- Maximum available window height is 63"

## STANDARD HARDWARE

- Heavy duty solid brass rollers
- Double weather stripping
- Stainless Steel assembly screws
- Extruded aluminum Snap-On glazing beads

## OPTIONAL

- Extruded Aluminum double applied 1" colonial mounting
- Equal leg adapter (avoid using wood bucks)





# Series EcoGuard .


fixed windows

## IN THIS SERIES


- Aluminum Fixed Window Series E300
- Aluminum Fixed Window Series E350


## COLORS


-  White
-  Clear Anodize
-  Bronze

 hurricane protection

 UV protection

 noise reduction

 insurance

 energy saving



# E 3 0 0 . Fixed Window

## CHARACTERISTICS



- Large missile and small missile impact
- Heavy gauge aluminum T6 alloy profile
- Snap-on cover conceals screw heads
- Standard and custom mounting patterns available
- Available in a variety of different shapes and sizes
- Maximum available window width is: 33"
- Maximum available window height is: 63"
- N.F.R.C. Certified ECS-K-10.
- This window style can stand alone to capture all view

\* multiple colonial design available in our website.

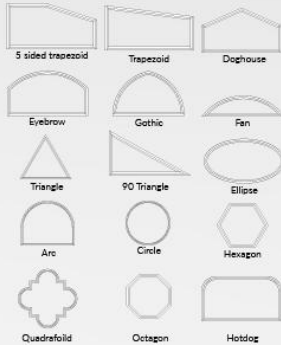
## OPTIONAL

- Equal leg adapter (avoid using wood bucks)
- Extruded Aluminum double applied 1" colonial mounting
- Extruded Aluminum front applied 2 1/2", 4 1/4" colonial mounting



# E 3 5 0 . Fixed Window

## CHARACTERISTICS



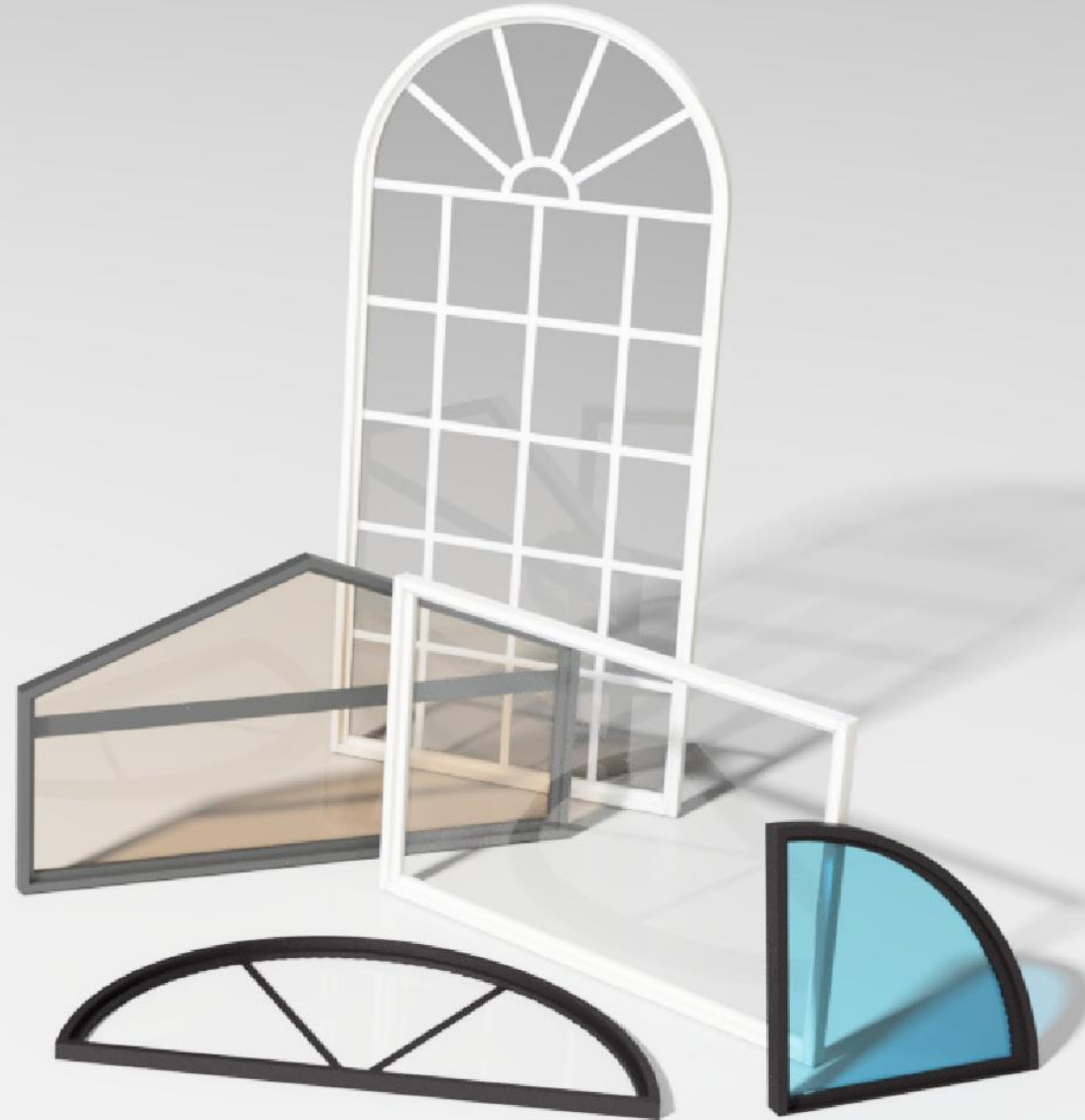
- N.F.R.C. Certified ECS-K-10
- Laminated Impact Resistant glass
- Snap-on cover conceals screw heads
- Large missile and small missile impact
- Heavy gauge aluminum T6 alloy profile
- Maximum available window width is: 33"
- Maximum available window height is: 63"
- Standard and custom mounting patterns available
- Available in a variety of different shapes and sizes
- This window style can stand alone to capture all view

\* more shapes and colonial design available in our website.

## OPTIONAL

- Extruded Aluminum double applied 1" colonial mounting.
- Extruded Aluminum front applied 2 1/2", 4 1/4" colonial mounting.
- Equal leg adapter (avoid using wood bucks)

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# Series EcoGuard.

window wall system

## IN THIS SERIES

- Window Wall System E400

## COLORS

-  White
-  Clear Anodize
-  Bronze

-  hurricane protection
-  UV protection
-  noise reduction
-  insurance
-  energy saving



# E 4 0 0 . Window Wall System

## CHARACTERISTICS



- Great for large opening views
- Laminated Impact Resistant glass
- Large missile and small missile impact
- Heavy gauge aluminum T6 alloy profile
- It Allows multiple window configurations

## STANDARD HARDWARE

- Double weather stripping
- Stainless Steel assembly screws
- Extruded aluminum Snap-On glazing beads

## OPTIONAL

- Laminated Insulating glass available



# Series EcoGuard.

casement windows

## IN THIS SERIES

- Outswing Casement Window E500
- Fixed Casement Window E550
- Project Out Window E560

## COLORS

- White
- Clear Anodize
- Bronze

-  hurricane protection
-  UV protection
-  noise reduction
-  insurance
-  energy saving

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# E 5 0 0 . Outswing Casement Window

## CHARACTERISTICS



- Large missile and small missile impact
- Heavy gauge aluminum T6 alloy profile
- Swing out design that offers maximum ventilation
- It Allows multiple window configurations
- Standard and custom mounting patterns available
- Laminated Impact Resistant glass
- Standard and custom mounting patterns available
- Maximum available window width is 37"
- Maximum available window height is 76"
- N.F.R.C. Certified ECS-K- 3.

## STANDARD HARDWARE

- Double weather stripping
- Stainless Steel assembly screws
- Extruded aluminum Snap-On glazing beads

## OPTIONAL

- Stainless steel hardware package
- Laminated Insulating glass available
- Equal leg adapter (avoid using wood bucks)
- Extruded Aluminum double applied 1" colonial mounting

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# E 5 5 0 . Casement Fix Window

## CHARACTERISTICS



- Large missile and small missile impact
- Heavy gauge aluminum T6 alloy profile
- A sophisticated fixed design
- Available in a wide range of styles and sizes
- Laminated Impact Resistant glass
- Standard and custom mounting patterns available
- Maximum available window width is 28"
- Maximum available window height is 28"
- N.F.R.C. Certified ECS-K-1.

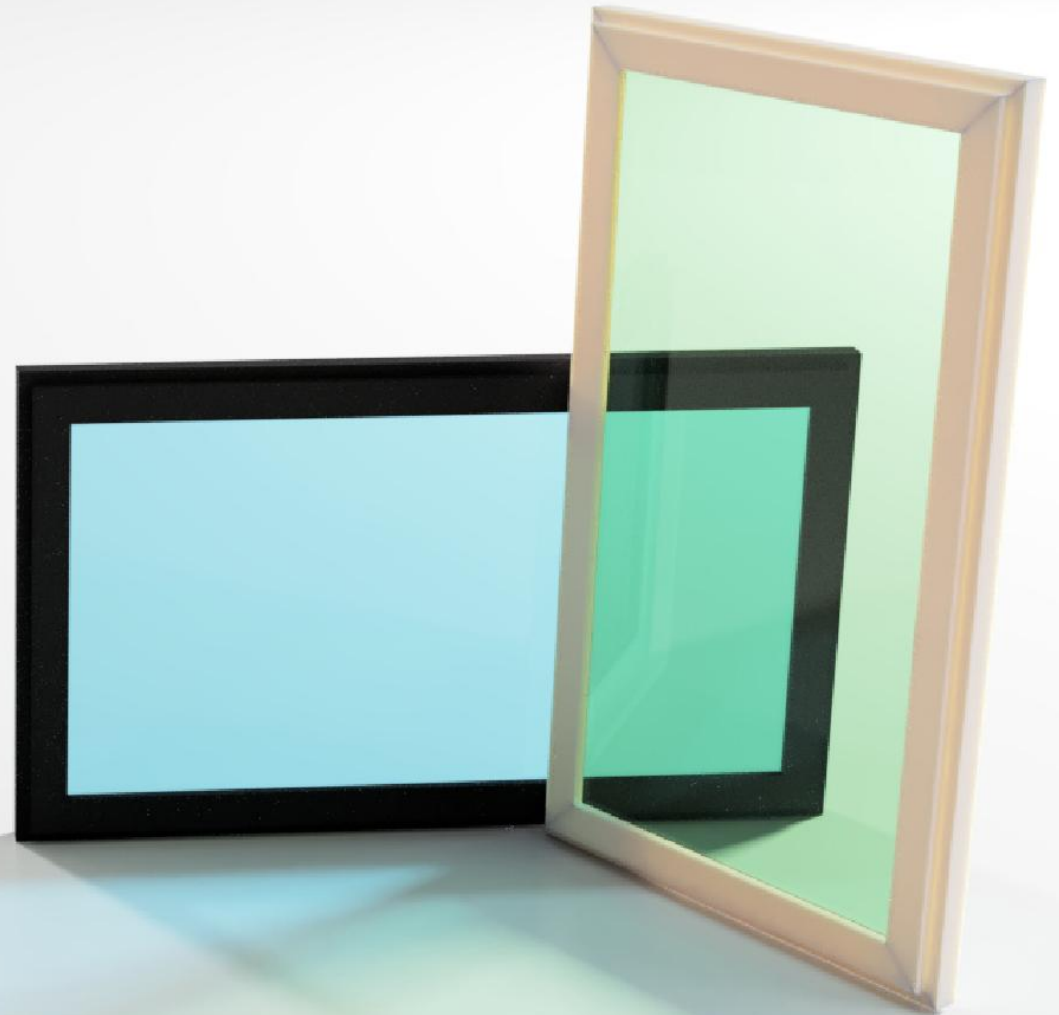
## STANDARD HARDWARE

- Double weather stripping
- Stainless Steel assembly screws
- Extruded aluminum Snap-On glazing beads

## OPTIONAL

- Stainless Steel assembly screws
- Laminated Insulating glass available
- Equal leg adapter (avoid using wood bucks)
- Extruded Aluminum double applied 1" colonial mounting

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# E 5 6 0 . Project out Window

## CHARACTERISTICS



- Large missile and small missile impact
- Heavy gauge aluminum T6 alloy profile
- A projected window design that offers maximum ventilation
- Laminated Impact Resistant glass
- Standard and custom mounting patterns available
- Maximum available window width is 37"
- Maximum available window height is 53 1/8"
- Available in a wide range of styles and sizes featuring self-contained operating and fixed sections

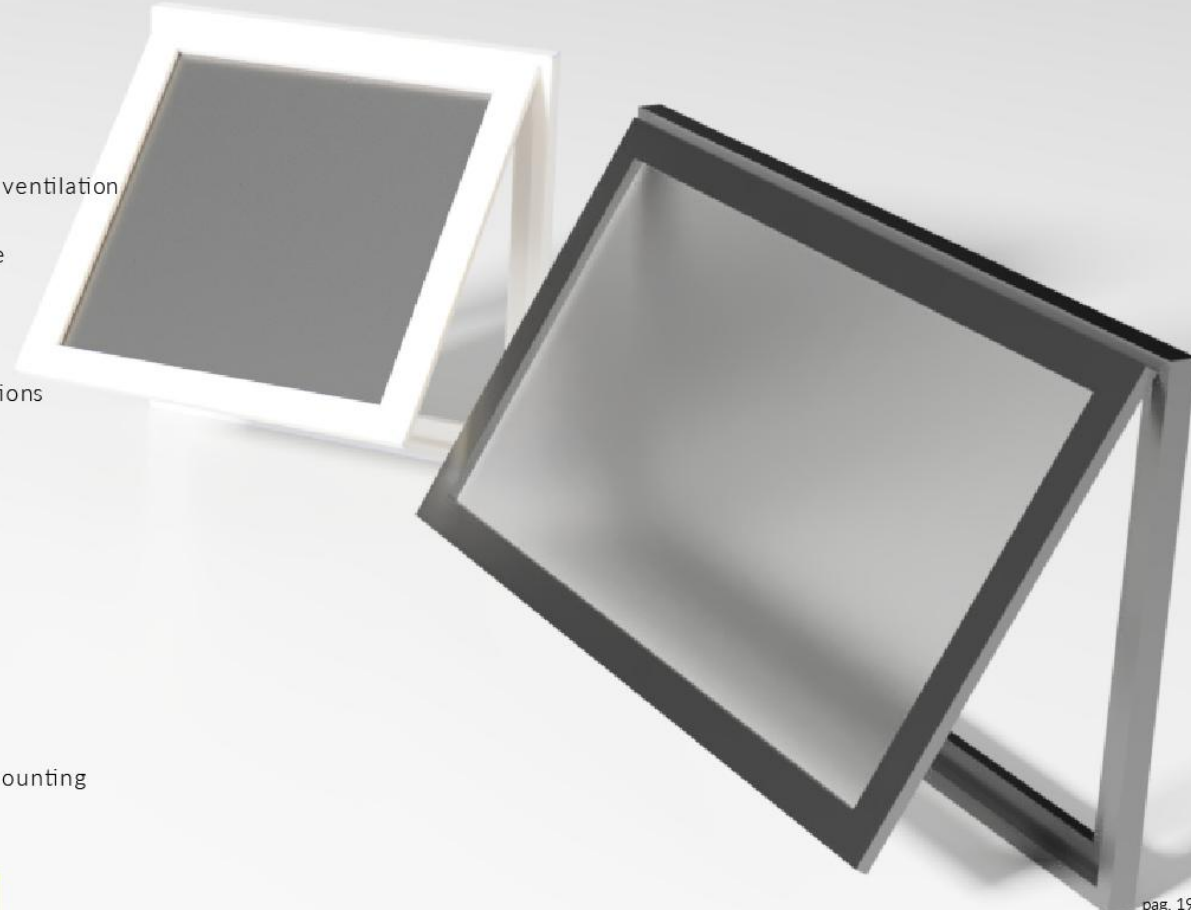
## STANDARD HARDWARE

- Double weather stripping
- Stainless Steel assembly screws
- Extruded aluminum Snap-On glazing beads

## OPTIONAL

- Stainless Steel assembly screws
- Laminated Insulating glass available
- Equal leg adapter (avoid using wood bucks)
- Extruded Aluminum double applied 1" colonial mounting

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# Series EcoGuard.

french door style

## IN THIS SERIES

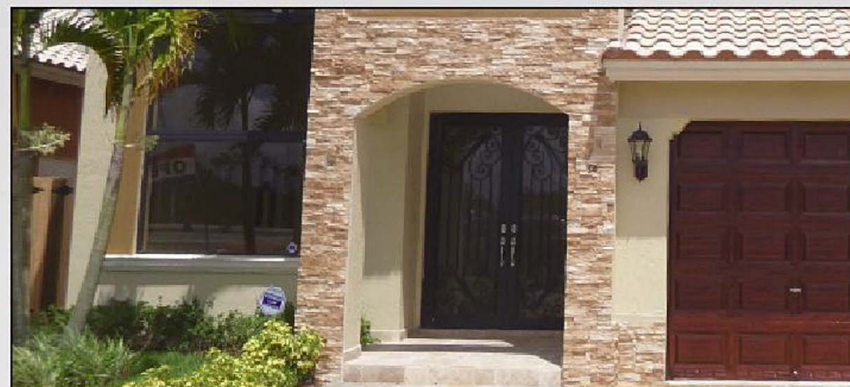
- French Door E600
- French Door E650

## COLORS

-  White
-  Clear Anodize
-  Bronze

-  hurricane protection
-  UV protection
-  noise reduction
-  insurance
-  energy saving

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# E 6 0 0 . F r e n c h D o o r

## CHARACTERISTICS



- Sidelites available
- N.F.R.C. Certified ECS-K-5
- Concealed installation screws
- Prepared for standard hardware
- Laminated Impact Resistant glass
- Available as single or double door
- Large missile and small missile impact
- Heavy gauge aluminum T6 alloy profile
- Available with multi-point stainless steel lock
- Standard and custom mounting patterns available

## STANDARD HARDWARE

- Pre-hung Door ready to install
- Prep for handle and deadbolt installation
- Extruded aluminum Snap-On glazing beads
- Double weather stripping

## OPTIONAL

- 3-point lock
- Optional laminated insulating glass available
- 2-flush-Bolts + Active Handle + Deadbolt Prep
- Aluminum double applied 1" colonial mounting
- Aluminum front applied 2 ½", 4 ¼" with 1" rear colonial mounting

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# E 6 5 0 . F r e n c h D o o r

## CHARACTERISTICS



- Sidelite available
- Large missile impact
- Concealed installation screws
- Prepared for standard hardware
- Laminated Impact Resistant glass
- Available as single or double door
- Heavy gauge aluminum T6 alloy profile
- Standard and custom mounting patterns available
- Available with multi-point stainless steel locking

## STANDARD HARDWARE

- Double weather stripping
- 1/2 stainless steel flush bolts
- Pre-hung Door ready to install
- Std. Push - Pull + 3P - Lock + Closer
- Prep for handle and deadbolt installation
- Extruded aluminum Snap-On glazing beads

## OPTIONAL

- Aluminum double applied 1" colonial mounting
- Optional laminated insulating glass available
- 3-point lock concealed hardware for active panel
- 2-point lock concealed hardware for inactive panel






# Series EcoGuard.

sliding glass door

## IN THIS SERIES

- Sliding Glass Door E700
- Heavy Duty Sliding Glass Door E750

## COLORS

-  White
-  Clear Anodize
-  Bronze

-  hurricane protection
-  UV protection
-  noise reduction
-  insurance
-  energy saving



# E 7 0 0 .sliding Door

## CHARACTERISTICS



- Prepared for standard hardware
- Laminated Impact Resistant glass
- Multi-point stainless steel locking
- Heavy gauge aluminum T6 alloy profile

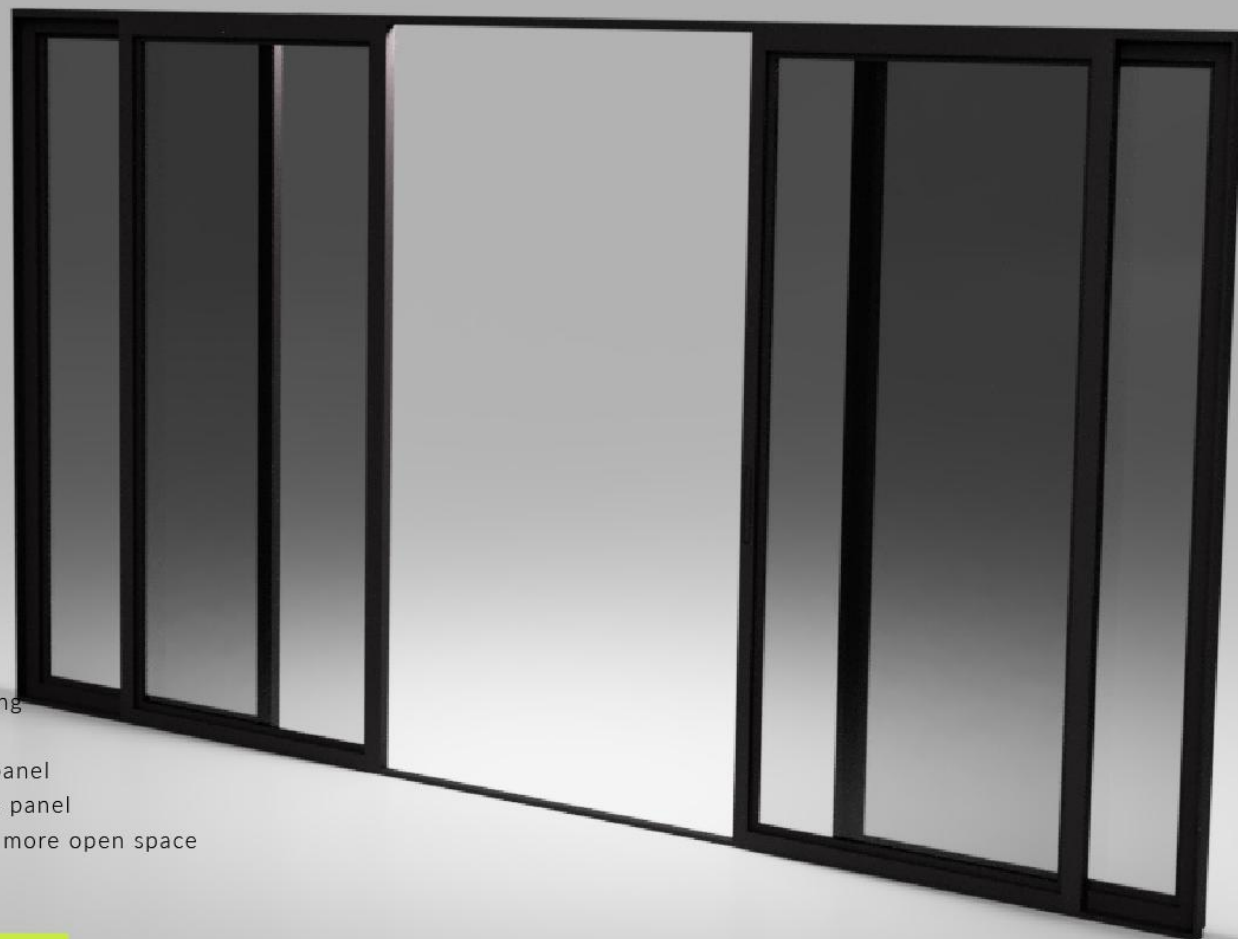
\* full list of configuration in our web site

## STANDARD HARDWARE

- Double weather stripping
- Pre-hung Door ready to install
- Prep for handle and deadbolt installation

## OPTIONAL

- Aluminum double applied 1" colonial mounting
- Optional laminated insulating glass available
- 3-point lock concealed hardware for active panel
- 2-point lock concealed hardware for inactive panel
- 3 or 4 bottom track giving you the option of more open space



# E 7 5 0 . Heavy Duty Sliding Door

## CHARACTERISTICS



- Sidelite available
- Large missile impact
- Concealed installation screws
- Laminated Impact Resistant glass
- Heavy gauge aluminum T6 alloy profile
- Standard and custom mounting patterns available
- Available with multi-point stainless steel locking

## STANDARD HARDWARE

- Double weather stripping
- 1/2 stainless steel flush bolts
- Pre-hung Door ready to install
- Std. Push - Pull + 3P - Lock + Closer

## OPTIONAL

- Optional laminated insulating glass available
- Aluminum double applied 1" colonial mounting
- 3-point lock concealed hardware for active panel
- 2-point lock concealed hardware for inactive panel





# Series EcoGuard.

heavy duty outswing door

## IN THIS SERIES

- Commercial Outswing Door E800
- Residential Outswing Door E850
- Sectional Garage Door E850-16

## COLORS

- White
- Clear Anodize
- Bronze
- Wood

- 🌀 hurricane protection
- ☀️ UV protection
- 🔊 noise reduction
- ☂️ insurance
- ⚡ energy saving



# E 8 0 0 . Comercial Outswing Door

## CHARACTERISTICS



- Large missile and small missile impact
- Heavy gauge aluminum T6 alloy profile
- Available in standard and custom sizes
- Designed for installation in masonry and wood
- Laminated Impact Resistant glass
- Standard and custom mounting available

\* full list of configuration in our web site

## STANDARD HARDWARE

- Commercial (ADA) threshold
- Extruded Snap-On glazing beads
- 3P-Lock + C Handle +Panic Device or Push Bar

## OPTIONAL

- Large selection of colonial configuration
- Front 2 ½", 4 ¾" with 1" rear colonial mounting
- Fisical division (not colonial) for more endurance and safety

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# E 8 5 0 . Residential Outswing Door

## CHARACTERISTICS



- Laminated Impact Resistant glass
- Standard and custom mounting available
- Large missile and small missile impact
- Heavy gauge aluminum T6 alloy profile
- Available in standard and custom sizes
- Designed for installation in masonry and wood

## STANDARD HARDWARE

- 3P-Lock
- Residential threshold
- Extruded Snap-On glazing beads

## OPTIONAL

- Large selection of colonial configuration
- Front 2 ½", 4 ¼" with 1" rear colonial mounting
- Fisical division (not colonial) for more endurance and safety

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# E 8 5 0 - 1 6 . Sectional Garage Door

## CHARACTERISTICS



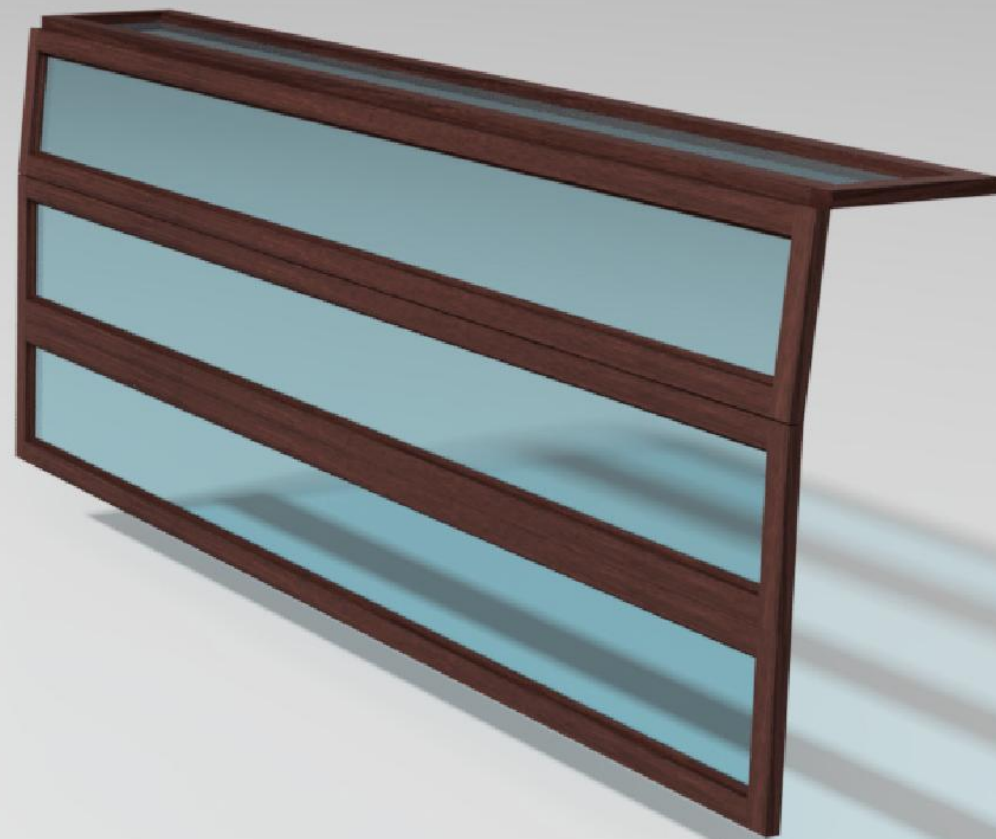
- Laminated Impact Resistant glass
- Standard and custom mounting available
- Large missile and small missile impact
- Heavy gauge aluminum T6 alloy profile
- Available in standard and custom sizes
- Designed for installation in masonry and wood

## STANDARD HARDWARE

- Chain Drive Door Opener
- Heavy duty door hinge, galvanized steel finish

## OPTIONAL

- Belt Drive Door Opener
- Front 2 ½" or 4 ¼" with 1" rear colonial mounting
- Fisical division (not colonial) for more endurance and safety



# Series EcoGuard . bi-fold door

## IN THIS SERIES

- Outfolding Bi - Fold Door E900
- Residential Outswing Door E950

## COLORS

- White
- Clear Anodize
- Bronze

-  hurricane protection
-  UV protection
-  noise reduction
-  insurance
-  energy saving



# E 9 0 0 . Bi-fold Door

## CHARACTERISTICS



- Great for large openings
- Laminated Impact Resistant glass
- Tandem rollers with stainless steel
- Large missile and small missile impact
- Heavy gauge aluminum T6 alloy profile
- Available in standard and custom sizes
- Can be set up to open in one direction or split to fold either side

## STANDARD HARDWARE

- Stainless steel roller bearing with composite wheels
- Two-point locking system in each folding door
- Three-point locking system in active door
- Commercial (ADA) or Residential threshold

## OPTIONAL

- Front 2 ½", 4 ¾" with 1" rear colonial mounting
- Laminated Insulating glass available



# E 9 5 0 . Residential Outswing Door

## CHARACTERISTICS



- Small and large missile impact
- Laminated Impact Resistant glass
- Large selection of mounting available
- Heavy gauge aluminum T6 alloy profile
- Available in standard and custom sizes

## STANDARD HARDWARE

- Two-point lock and three-point lock system
- Residential threshold
- Crest handle system

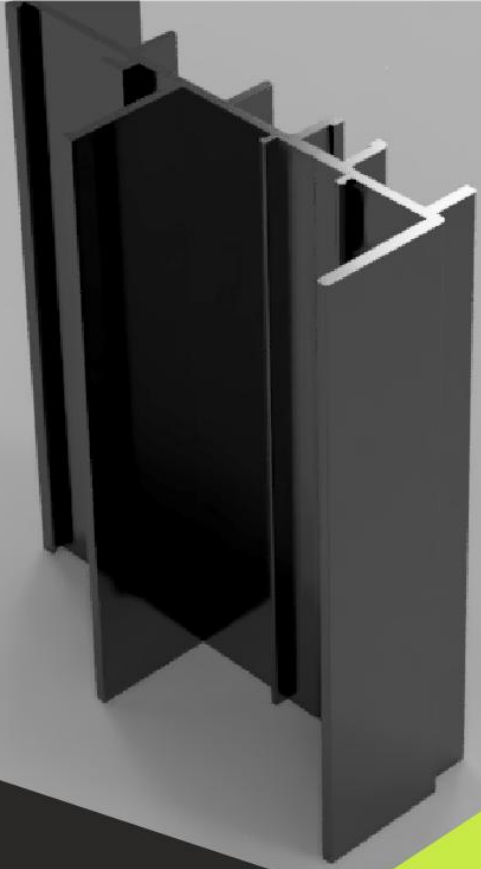
## OPTIONAL

- Front 2 ½", 4 ¼" with 1" rear colonial mounting
- Laminated Insulating glass
- Side-Lites

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[www.ecowindowsystems.com](http://www.ecowindowsystems.com)

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# Standard Limited Warranty

## Eco Window Systems (Impact Windows Warranty) EcoGuard Series Aluminum Windows & Doors

Eco Window Systems ("ECO") warrants to the original owner that any ECO manufactured aluminum window or door shall be free of material defects in manufacturing and/or materials for the period specified below. This warranty applies to the window/door under normal use and service, subject to the conditions and limitations herein listed, and for only so long as the original owner owns the windows and doors. ECO's liability under this warranty shall be limited to the repair or replacement of nonconforming goods or parts, at ECO's option. ECO shall not be responsible for any incidental or consequential damages that may arise out of a claim for breach of this warranty.

This warranty covers only those manufacturing and material defects as specified herein and does not include defects or damages attributable to improper installation and/or application of product, use or maintenance; normal weathering; highly corrosive environments; defects or damages caused by accident, fire, flood, acts of God, multiple hurricanes, water intrusion caused by wind-driven rain due to high wind events, vandalism, riot or civil disorder, building settlement or structural failures of walls or foundations; stresses resulting from localized heat which causes excessive temperature differentials over glass surface edges, or occurrences beyond ECO's control. This warranty shall be null and void if harmful solvents are used to clean the frame and/or sash members, or if the frame and/or sash members are painted or coated in any way; or if any other "aftermarket" products are applied to the ECO product such as window films. Caulking is used on some installations to seal the frames (or trim package) against water or air penetration. Caulking is not considered a part of the ECO product and therefore, is not covered under this impact windows warranty. Caulking is normally considered a maintenance responsibility of the owner.

ECO's sole responsibility under this warranty is limited to repairing or replacing (color may vary due to age, weathering or die lot Differences), free of charge or at a prorated price per guidelines of this instrument, any part or parts of the windows and doors that do not comply with the terms of this warranty. The original warranty period shall not be extended by such repair or replacement. ECO reserves the right to discontinue or change the design and specification of any product it manufactures. Should the component of the window/door originally installed not be available, ECO shall have the right to substitute such part determined by ECO to be of equal quality and performance.

The aluminum components of the frame/sash members are warranted to be free of defects in materials and workmanship for a period of five (5) years after the date of delivery by ECO. Warranty is null and void if any aluminum component has direct contact with a copper treated wood, such as Alkaline Copper Quaternary (ACQ). Painted and clear anodize frames require reasonable care and periodic cleaning.

### Glass

Glass has prevalent characteristics such as bubbles, discolorations, blurs and scratches. These are expected, as they are inherent qualities that meet or exceed standard specifications for flat glass ASTM C 1036, heat treated flat glass ASTM C 1048 and laminated architectural flat glass ASTM C 1172. Heat strengthened or tempered glass may have distortions as an inherent quality. Glass with special coatings may require special cleaning.

### Stress Cracks

In products specifically covered by this warranty, ECO warrants against stress cracks in glass panels for a period of 12 months after the date of delivery by ECO. Stress cracks in glass panels can result from natural settlement or extreme thermal changes between inside and outside temperatures. Stress cracks are not the result of defects in materials and/or workmanship. In the event of a stress crack during the 12-month warranty period, ECO will ship a replacement panel to the original owner at no cost (installation costs are not covered). See Impact Windows Warranty in Eco Window Systems.

### Insulating Glass Unit

The sealed glass component is warranted to be free of defects resulting in material obstruction of vision or film formation caused by dust or moisture in the dead air space of a sealed unit for a lifetime after the date of delivery by ECO. Should the glass fail after twenty-five (25) years as a result of defects described above, ECO will charge original owner, and the original owner shall pay ECO a fixed price for glass at that time, according to the formula below. In the event of glass failure, ECO will ship a replacement panel to the original homeowner at no cost (installation costs are not covered).

Years 26 through lifetime – 50% of the then-current price for the glass.

### Laminated Glass Unit

The glass is warranted to be free of defects resulting in material obstruction of vision or delaminating for a period of five (5) years from the date of delivery by ECO.

### Screen and Moving Parts

The screen and moving parts shall be warranted for a period of three (3) years after the date of delivery by ECO to be free from material defects in manufacturing and/or materials.

### Claims. Impact Windows Warranty

Any claim for defect under this warranty must be submitted promptly after discovery to the independent distributor from whom the product was purchased and within the warranty period specified above. If you cannot locate the independent distributor from whom the product was purchased, you may contact ECO for assistance at [info@ecowindowssystem.com](mailto:info@ecowindowssystem.com). ECO products are tested and manufactured to current fenestration standards. Some states do not allow the exclusion or limitation of incidental consequential damages or the limitation of remedies for a breach of warranty, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that vary from state to state. No distributor, dealer or representative of ECO has the authority to change or modify this warranty in any respect, either orally or in writing. More information about Impact Windows Warranty.

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